

## Synthesis of the Chiral CD Rings of Paclitaxel from 2-Deoxy-D-ribose: Novel 1,2-Addition of a Dienolate to a Chiral Ketone

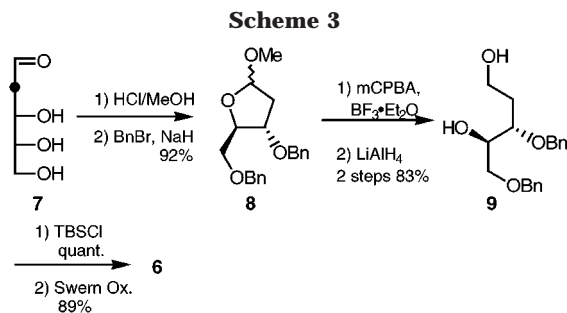
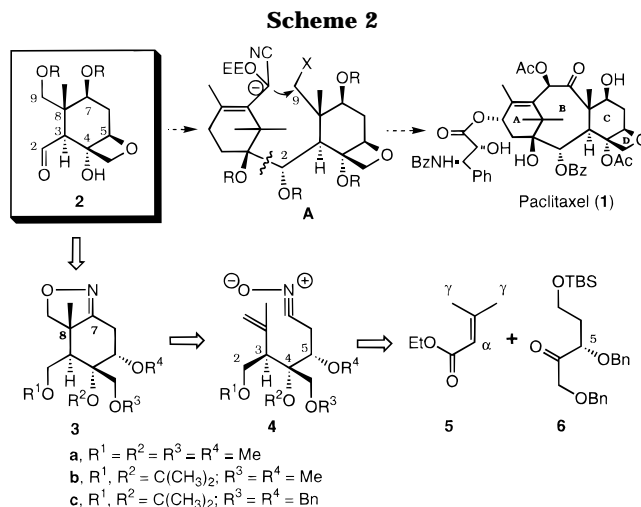
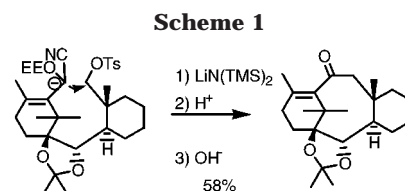
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Paclitaxel (**1**, Scheme 2) is an antitumor agent that has a 6–8–6–4 ring system containing a fully functionalized carbon skeleton.<sup>1</sup> There have been numerous reports on approaches to the synthesis of paclitaxel, and we previously reported an efficient method for constructing the B ring of taxoids (AC → ABC) by way of an intramolecular alkylation of the protected cyanohydrin ether (Scheme 1).<sup>2</sup> Although many approaches have been reported for the synthesis of CD rings, only two approaches have accomplished complete formation of the CD rings.<sup>3</sup> We have previously disclosed a novel approach to the C-ring formation using a (3 + 2) cycloaddition of a nitrile oxide, thereby constructing the (3,8)-trans configuration on the C ring.<sup>4</sup> We now report the synthesis of the fully functionalized taxane CD ring system.

The synthetic plan is shown in Scheme 2. Our target CD ring is **2**, which possesses not only a fully functionalized CD ring but also an aldehyde at the C-2 position and an alkoxy group at the C-9 position corresponding to paclitaxel. The former can be used for the coupling reaction with an A-ring moiety, and the latter can be converted to a leaving group for the intramolecular alkylation of **A** in the formation of the B ring. The diol at the C-7 and C-9 positions in **2** can be prepared from **3** by reductive cleavage of an isoxazoline ring followed by the stereoselective reduction of the resulting ketone at the C-7 position. The isoxazoline **3** can be constructed from the nitrile oxide **4** via (3 + 2) cycloaddition,<sup>4,5</sup> which creates a six-membered ring C and a stereogenic center at the C-8 position. MM2 transition-structure model calculations<sup>6,7</sup> suggested that protective groups on the tetraol of **4** should control the stereochemistry at the C-8 position. Interestingly, **4b** with an acetonide protective group for the diol at the C-2 and C-4 positions (R<sup>3</sup>, R<sup>4</sup> = Me) will give rise to a  $\beta$ -methyl group at the C-8 position with complete stereoselection.<sup>8</sup> On the other hand, acyclic protected compounds, such as **4a** (R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> = Me), are predicted to give an  $\alpha$ -methyl group at the C-8 position with 67% stereoselectivity.<sup>8</sup> All carbon units and the stereogenic centers at C3, C4, and C5 in **4** can be prepared by the 1,2-addition of ester **5** to chiral ketone **6**. However, few examples of the aldol reaction of dienolates and ketones have



been reported. To achieve success in this strategy, we must consider the following points: (i) the addition occurs at the  $\alpha$ -position of the dienolate of **5** rather than the  $\gamma$ -position,<sup>9</sup> (ii) the 1,2-addition should be faster than the enolization of the ketone (proton transfer), (iii) stereocontrol occurs from the ketone **6** to the newly formed stereogenic centers at the C-3 and C-4 positions in **4**.<sup>10,11</sup>

The ketone **6** was prepared from 2-deoxy-D-ribose (**7**)<sup>12</sup> as shown in Scheme 3. Acetal formation of **7** (0.05% HCl in MeOH) followed by protection of the resulting diol as the corresponding benzyl ether (BnBr/NaH) gave **8** in 92% yield. Oxidation of acetal **8** (BF<sub>3</sub>·Et<sub>2</sub>O/*m*-CPBA)<sup>13,14</sup> to the lactone was followed by reduction (LiAlH<sub>4</sub>), affording diol **9** in 83%

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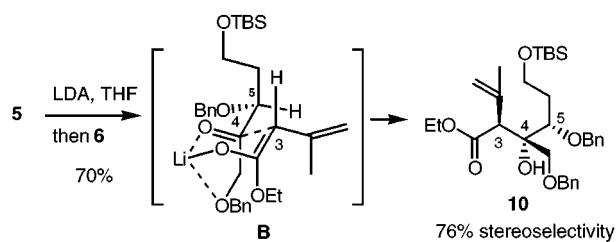
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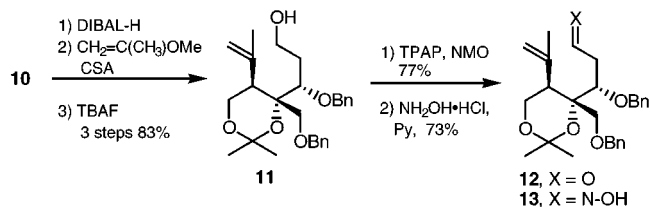
(14) Acid hydrolysis, followed by reduction, gave the desired diol **9** in rather low yield because of  $\beta$ -elimination of the lactol.

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Scheme 4



Scheme 5



yield. Selective protection of the primary alcohol of **9** (TBSCl, imidazole) and subsequent Swern oxidation<sup>15</sup> of the secondary alcohol provided ketone **6** in 89% overall yield.

The 1,2-addition of **5** to **6** was carried out as follows (Scheme 4): A THF solution of ketone **6** was added to 3 equiv of the lithium dienolate of ester **5** prepared with LDA at  $-78$  °C. The reaction was complete within 10 min, providing only the  $\alpha$ -adducts in 70% yield. HPLC analysis of the adducts showed four diastereomers in a ratio of 76:9:8:7. None of the  $\gamma$ -adduct was observed. The stereochemistry of the major diastereomer **10** was determined at a later stage in the synthesis. As the lithium enolate of ester **5** is known to be prepared as a 1:1 mixture of (*E*)- and (*Z*)-isomers,<sup>16</sup> it is conceivable that the (*E*)-enolate selectively reacted with ketone **6** via transition state **B** where the primary benzyloxy group of **6** could coordinate to a lithium cation through a chairlike six-membered transition state. It is noteworthy that the kinetic resolution of the (*E*)- and (*Z*)-enolates was observed in the 1,2-addition to the chiral ketone, producing two new stereogenic centers with high stereocontrol.<sup>17</sup>

DIBAL reduction of ester **10** followed by protection of the resulting diol (isopropenyl methyl ether, CSA) gave the acetonide whose TBS group was deprotected (TBAF, THF), leading to alcohol **11** in 83% overall yield (Scheme 5). Oxidation of **11** (TPAP, NMO, 77%)<sup>18</sup> followed by treatment of the resulting aldehyde **12** with hydroxylamine furnished oxime **13** as a mixture of (*E*)- and (*Z*)-isomers in 73% yield. The key (3 + 2) cycloaddition of **4c** was carried out as follows: Treatment of **13** with an excess of aqueous NaOCl solution at 0 °C for 15 min produced **4c**, which underwent cycloaddition upon addition of triethylamine at room temperature for 3 h.<sup>19</sup> As the MM2 transition-structure model calculations had suggested, the reaction proceeded stereoselectively via transition state **4c<sup>‡</sup>** (Figure 1) giving **3c** in 56% yield.<sup>20</sup> The structure of **3c** was determined by NOE measurement as shown in the Supporting Information.

(16) Casey, C. P.; Jones, C. R.; Tukada, H. *J. Org. Chem.* **1981**, *46*, 2089.

(17) Addition of 1 equiv of the ester enolate of **5** gave a low yield (30%). This also suggests that the (*E*)-enolate is less reactive in the 1,2-addition.

(18) Griffith, W. P.; Ley, S. V. *Aldrichim. Acta* **1990**, *23*, 13.

(19) Lee, G. A. *Synthesis* **1982**, 508.

(20) Compound **i** was also formed in 33% yield, probably from the regioisomeric product in the (3 + 2) cycloaddition. This regioselectivity has previously been observed in the intramolecular (3 + 2) cycloaddition of N-substituted nitrones. Majumdar, S.; Bhattacharjya, A.; Patra, A. *Tetrahedron Lett.* **1997**, *38*, 8581.

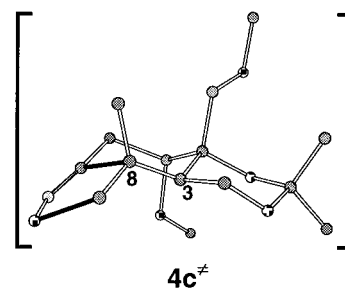
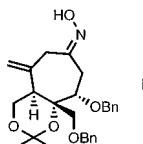
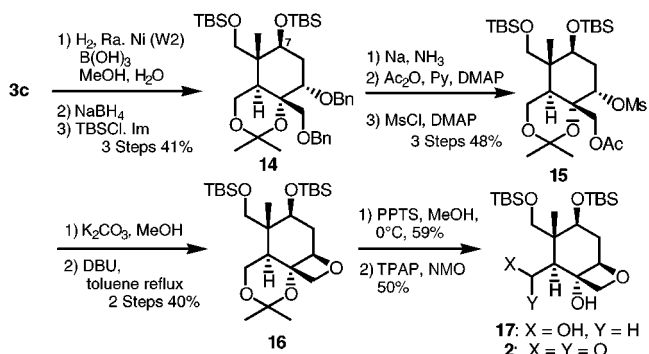


Figure 1. MM2 transition-state models.

Scheme 6



Reductive cleavage of the isoxazoline **3c** (Raney-Ni, H<sub>2</sub>; B(OH)<sub>3</sub>, MeOH, H<sub>2</sub>O)<sup>21</sup> followed by stereoselective reduction (NaBH<sub>4</sub>) of the resulting ketone at the C-7 position afforded the diol, which was protected as its diTBS ether **14** (TBSCl, imidazole, three steps, 41% yield, Scheme 6). Removal of the dibenzyl ether of **14** under Birch reduction conditions gave the diol. Subsequent acetylation of the primary alcohol followed by mesylation led to **15** in 48% overall yield. Deacetylation of **15** (K<sub>2</sub>CO<sub>3</sub>, MeOH) followed by treatment with DBU provided oxetane **16** in 40% overall yield.<sup>22,23</sup> Deprotection of the acetonide of **16** (PPTS, MeOH, 0 °C, 59%) followed by TPAP oxidation of the resulting diol **17** furnished the desired aldehyde **2** in 50% yield.

We have demonstrated that the novel stereocontrolled 1,2-addition of ester **5** to chiral ketone **6**, easily prepared from 2-deoxy-D-ribose (**7**), generated all of the carbon units required for the synthesis of paclitaxel's CD rings, and the (3 + 2) cycloaddition of the nitrile oxide proceeds stereoselectively to provide the 8 $\beta$ -methyl group during C-ring formation. Five consecutive chiral centers on the fully functionalized taxane CD ring system were successfully generated from only the one chiral center of ketone **6** in this synthesis.

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**Supporting Information Available:** Synthetic procedures, spectral data, and MM2 transition-structure model calculations (41 pages).

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